

# Wet Blocking Machine Type 2-230

(Edition 08/2017)

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On this machine, head and crown the head and edge of hat bodies from rabbit and „haar“ hair in the wet procedure. It is stable and built solidly and has proved itself very well. On their margin widths can be processed up to 400 mm. Included are 9 pieces oval rings for the hat size 53 to 61 and a pivoting shower (or, on request, a shower with drawbar). The machine has 36 clamps, that hold the brim on all sides. The hat is formed with a consisting of 36 disc expanding head.

This machine has an expander head which can be put on all sizes.

#### **Operating method:**

The hat is inserted into the machine with the head up and clamped on all sides using the lever „A“ on the Brim with 36 clamps „K“. Then, it is stretched by means of the foot pedal „B“ on the Brim outward evenly. The disc head is lifted by means of the lever „C“ in the right position and stretched by releasing the lever „G“ on the head wide length.

In this manner the head is exclaimed upwards. With the help of the lever „D“

the band set ring „U“, which is quickly replaceable, put down on the hat and is bolted by the bolt „E“. In this way the band set is formed. By pivoting the pivoting shower „F“ (or by pulling the chain for the shower device) the hot hat is showered with tap water. On request cooling process can be carried out with compressed air.

Therefore the shower is to be connected to a normal water line (also the water tank at a shower device with pull chain).

Now the handles are performed in back traveling sequence and removed the molded hat.

With the help of the crank „KK“ of the disc head is adjusted to the head width 53 to 61. The head size can be read on the scale „SK“. By crank „KH“, the desired head height can be adjusted. If the lever „G“ on the other hand is lifted first, he takes over the stop „H“ lever „C“ with. In this way, the head can be ejected in a single operation.

The wet hat body is, pointing with the head down, inserted and ejected in the basket of a small form spin.

## Technical data

<b>Measurements</b>	
Length	1100 mm
	43,1 inch
Width	1000 mm
	39,4 inch
Height	1200 mm
	47,2 inch
required place approx.	1200 x 1100 x 1300 mm
	47,2 x 43,1 x 51,2 inch
<b>case seaworthy packed</b>	
Length	1300 mm
	51,2 inch
Width	1200 mm
	47,2 inch
Height	1300 mm
	51,2 inch
Weight net	510 kg
	1124,36 lbs
weight gros	600 kg
	1322,77 lbs
stock	1200 to 1700 pieces / 8 hours session

